

5/10

DART AEROSPACE LTD		Work Order:	22624
Description: Arm Weldment		Part Number:	D3379-041
Dwg: D3379 Rev. A page 1		Qty:	1
		Page 1 of 1	

Step	Location	Procedure	By	Date	Qty												
1	DC	Issue Traveler	HA	05.03.03	1												
2	MFA	Assemble and weld using welding Jig DT8764 as per Dwg D3379 Pick: <table border="1"> <thead> <tr> <th>Qty</th> <th>Part Number</th> <th>Description</th> <th>Batch</th> </tr> </thead> <tbody> <tr> <td>1</td> <td>D3379-043</td> <td>Lever Assembly</td> <td>322808</td> </tr> <tr> <td>1</td> <td>D3379-1</td> <td>Support</td> <td>322626</td> </tr> </tbody> </table> Identify as D3379-041	Qty	Part Number	Description	Batch	1	D3379-043	Lever Assembly	322808	1	D3379-1	Support	322626	CPL	05-03-22	1
Qty	Part Number	Description	Batch														
1	D3379-043	Lever Assembly	322808														
1	D3379-1	Support	322626														
3	QC5	Inspect work to Step 2	PD	05-03-23	1												
4	FP	Powder Coat Fire Red (Ref: 4.3.5.10) as per QSI 005 4.3 Mask holes	MM	05-04-14	1												
5	QC3	Inspect Powder Coat	CL	05/04/20	1												
6	ST	Identify and Stock	CL	05/04/20	1												
7	AC	Cost / part 79.71	54C	05.04.21	1												
8	DC	Close W/O 59.08 Inspect Level 21	HA	05.04.22	1												

Rev	Date	Change	Revised By	Approved
A	05.02.03	New issue	KJ/JLM	

PRELIMINARY ISSUE

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

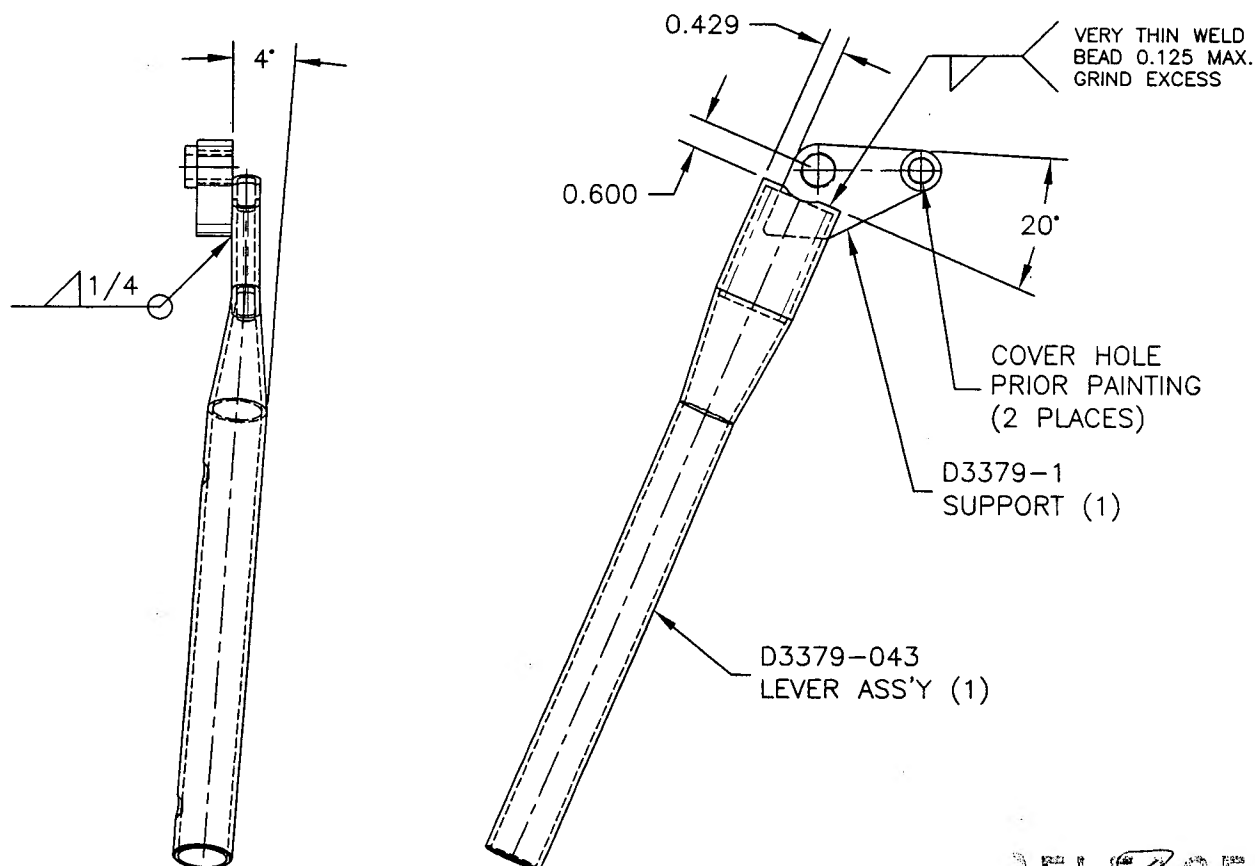
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____



DESIGN <i>[Signature]</i>	DRAWN BY <i>[Signature]</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3379	REV. A SHEET 1 OF 3
DATE 04.12.13		TITLE ARM WELDMENT	SCALE 1:1
A	04.12.13	NEW ISSUE	



D3379-041 ARM WELDMENT

NOTES:

- 1) POSITION PARTS AS PER JIG D3379-041T1
- 2) WELD PER DART QSI 004
- 3) FINISH: POWDER COAT FIRE RED (REF 4.3.5.10) PER DART QSI 005 4.3
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES
- 6) BREAK ALL SHARP EDGES 0.005 TO 0.010

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SUBJECT TO
WITHOUT

WORK ORDER
NO. 22624

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Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Mar 04, 2005
08:33 am

Work Order No	: 0022624	Department Code:	
Project Name	: D3379-041	Burden Flags	: NNNNNNNN
Project For	: WK510	WO Status	: Open
Work Order Type	: Main	Invoice State	: Not Invoiced
Main WO Number	:	Invoice Date	:
House Part Number	: D3379-041	Invoice Number	:
Description	: Arm Weldment	Invoice Amount	: 0.00
Manufactured	: Yes	Order Entry No	:
Amount Req'd	: 1	OE Value	: 0.00
Amount Done	: 0	Est Margin	: 0.000%
Start Date	: 03-04-05	Actual Margin	: 0.000%
Est Finish Date	:		
Act Finish Date	:		
Drawings Req'd	: No		
Ok for Approval	:		
Approval Rec'd	:	\$0 Posted to Finished Goods	

	Estimated	Actual	Var. %	Posted	To Post
=====					
Material Cost	: 0.00	0.00	0.00	0.00	0.00
Engineering Hours	: 0.00	0.00	0.00		
Engineering Cost	: 0.00	0.00	0.00	0.00	0.00
Production Hours	: 0.00	0.00	0.00		
Production Cost	: 0.00	0.00	0.00	0.00	0.00
Packaging Hours	: 0.00	0.00	0.00		
Packaging Cost	: 0.00	0.00	0.00	0.00	0.00
OverHead Hours	: 0.00	0.00	0.00		
OverHead Cost	: 0.00	0.00	0.00	0.00	0.00
CNC Hours	: 0.00	0.00	0.00		
CNC	: 0.00	0.00	0.00	0.00	0.00
Misc. Hours	: 0.00	0.00	0.00		
Misc.	: 0.00	0.00	0.00	0.00	0.00
=====					
Burden	: 0.00	0.00	0.00		
=====					
Total Cost	: 0.00	0.00	0.00		
Margin	: 0.000	0.000			
Selling Cost	: 0.00	0.00			

		Estimated	Actual
Labour Hrs/Amount Done	:	0.00	0.00
Profits/(Loss)	:	0.00	0.00